

<b>Type</b>	PVAc
<b>Product description</b>	<b>ProFect® 2406</b> is a 1-component water based adhesive, developed as a fast curing D4-adhesive for cold-, HF and warm press.
<b>Area of use</b>	<b>ProFect® 2406</b> is used for laminating different types of wood and laminates, for the production of windows and doors and especially suitable for finger joints. The glue is approved in accordance with EN 204, D4 and heat resistance in accordance with WATT91. Suitable for automatic warm- and HF pressers. Applied by roller, nozzle, brush etc.

<b>Technical data</b>	<b>Colour:</b>	White
	<b>Viscosity:</b>	4.700±500 mPas
	<b>Dry content:</b>	50% ±1,5%
	<b>Density:</b>	1,1 kg/L
	<b>Minimum film forming temperature</b>	Approx. 7°C
	<b>pH</b>	2,5 ±0,5
	<b>Water resistance class</b>	D4,EN 204

<b>Processing</b>	<b>Wood moisture</b>	8 – 14 %
	<b>Coat weight</b>	150 - 180 g/m <sup>2</sup> *
	<b>Working temperature</b>	15 – 25°C
	<b>Pressure</b>	2 – 5 kg/cm <sup>2</sup>
	<b>Open time</b>	Up to 5 minutes
	<b>Closed open time</b>	Up to 7 minutes
	<b>Press time at 20°C</b>	20 minutes*

\*Guidelines. Sufficient tests should be carried out to establish final working conditions.

The product is ready-to-use. But can be diluted with water.

<b>Cleaning</b>	Uncured adhesive can be removed with water Cured adhesive can be removed with acetone or similar solvent.
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<b>Storage</b>	Between 10 – 25°C, Protect from freezing – shelf life minimum 6 month from day of delivery.
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<b>Packaging</b>	Please contact the sales department in order to obtain further information.
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<b>Disclaimer</b>	The instructions and data included in the actual product data sheet are to provide information concerning the application and selection of our products. Therefore we do not provide any guarantee and shall not be held liable for any damages resulting from the use of our products, including any discolouring, influences etc. We strongly recommend the users to conduct the necessary tests prior to initiating production, in order to determine the usability of a particular product for a given purpose. This should be conducted in accordance to the user's manufacturing guidelines. When assessing the usability of a product please consider the type of material, condition and age/lifetime of the material, as should the tests be repeated when the materials and/or production conditions change, also when the material provider changes
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